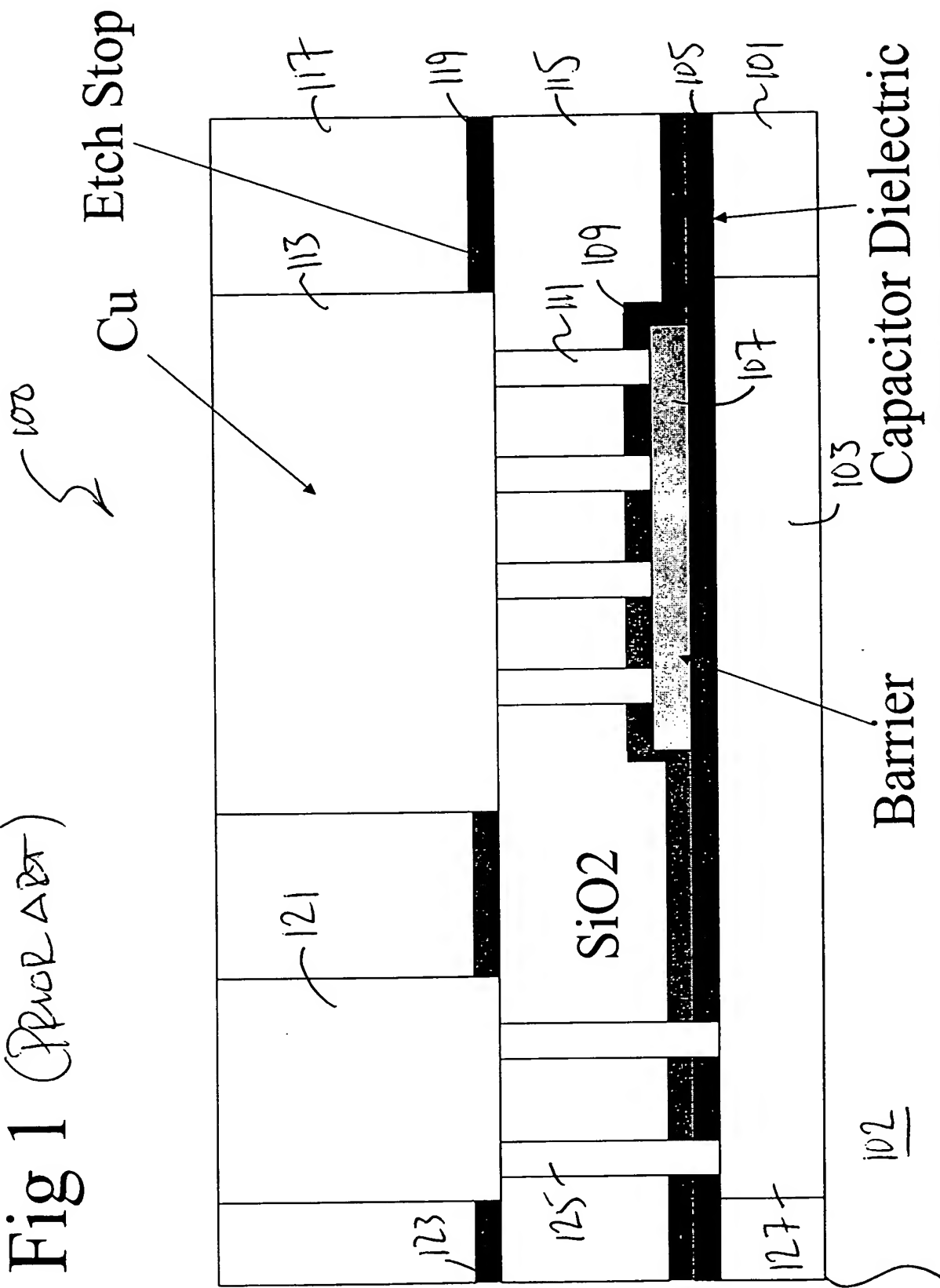


Barrier might be Ta, TaN, Ti, TiN etc.

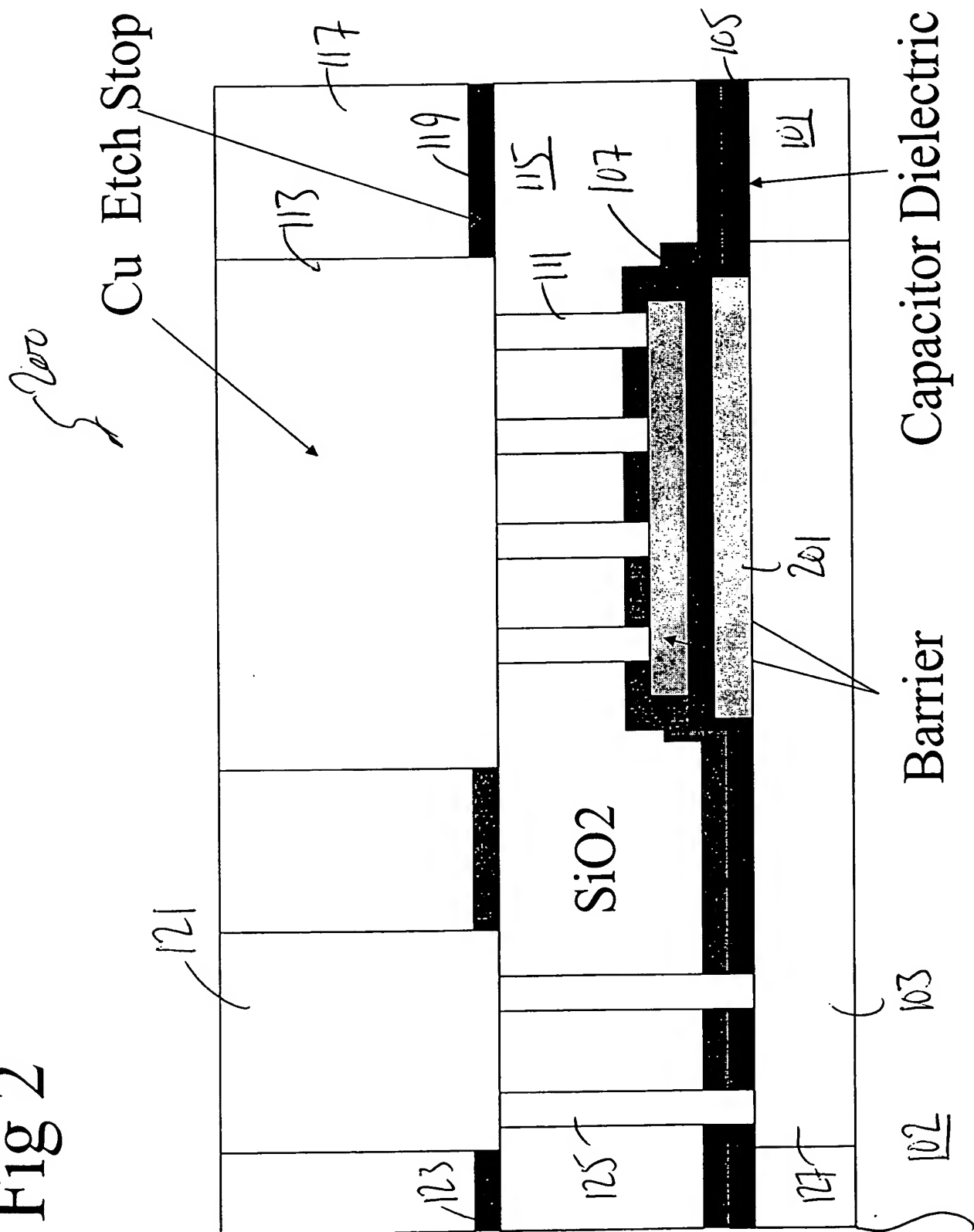
Fig 1 (Prior Art)



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Fig 2



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# Fig 3

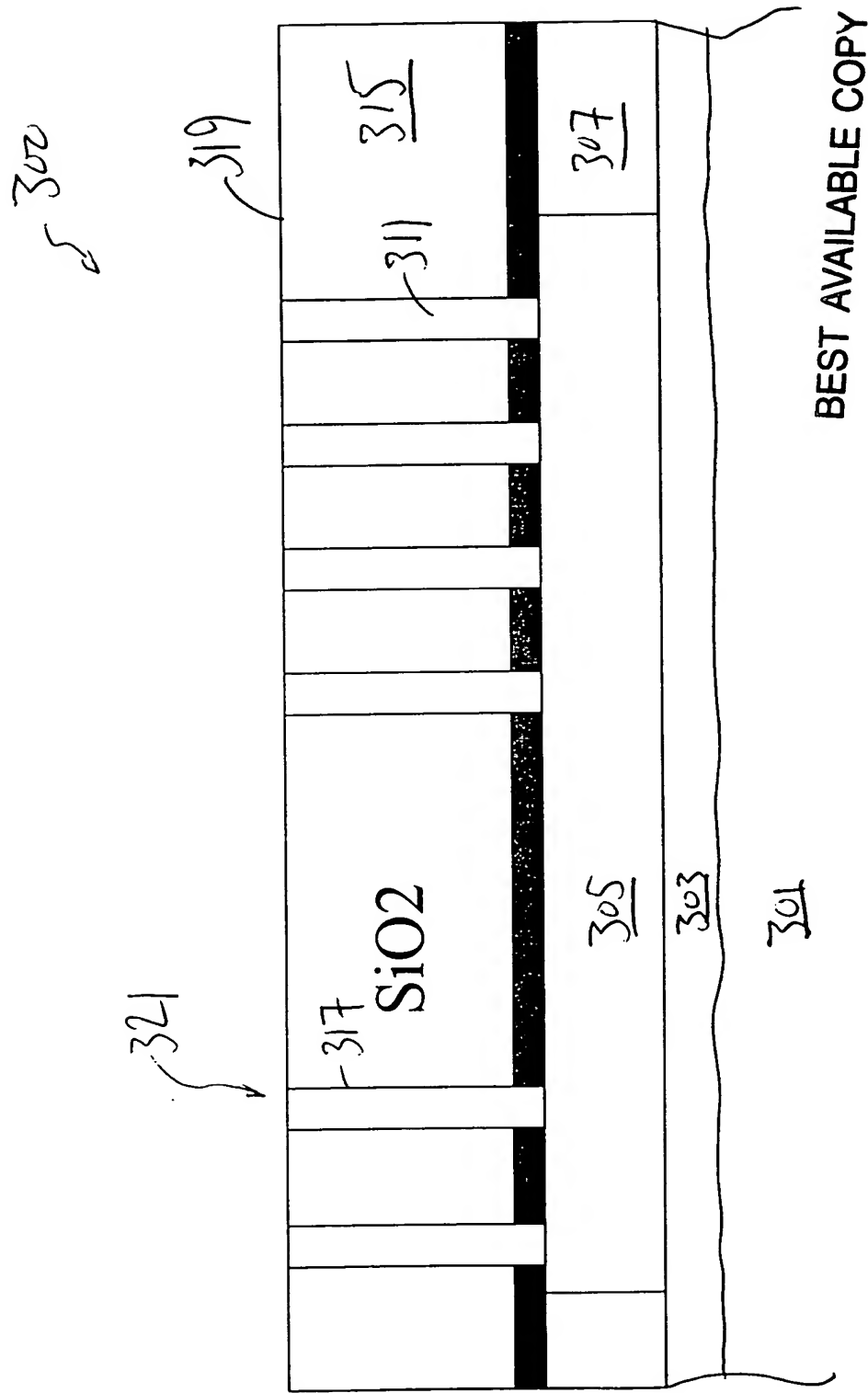


Fig 4

Capacitor Dielectric

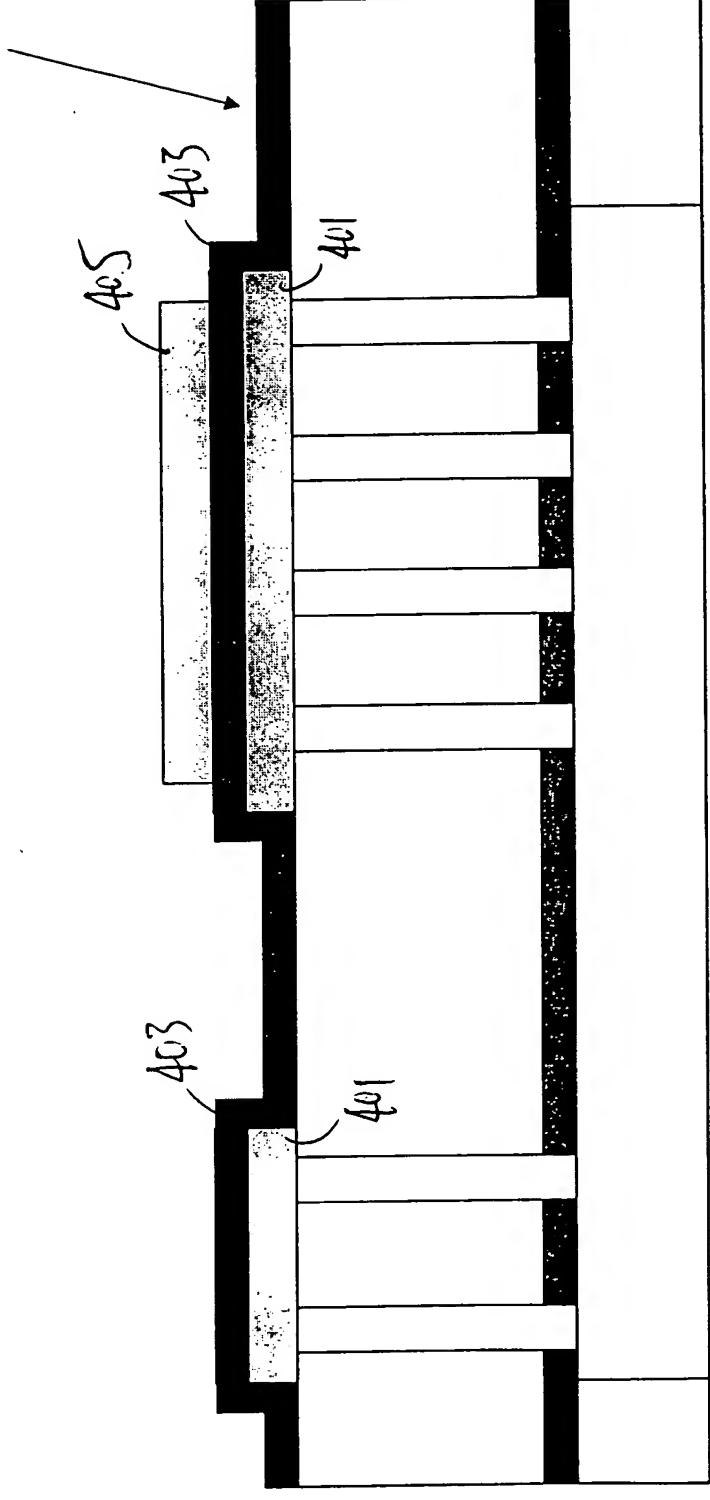


Fig 5

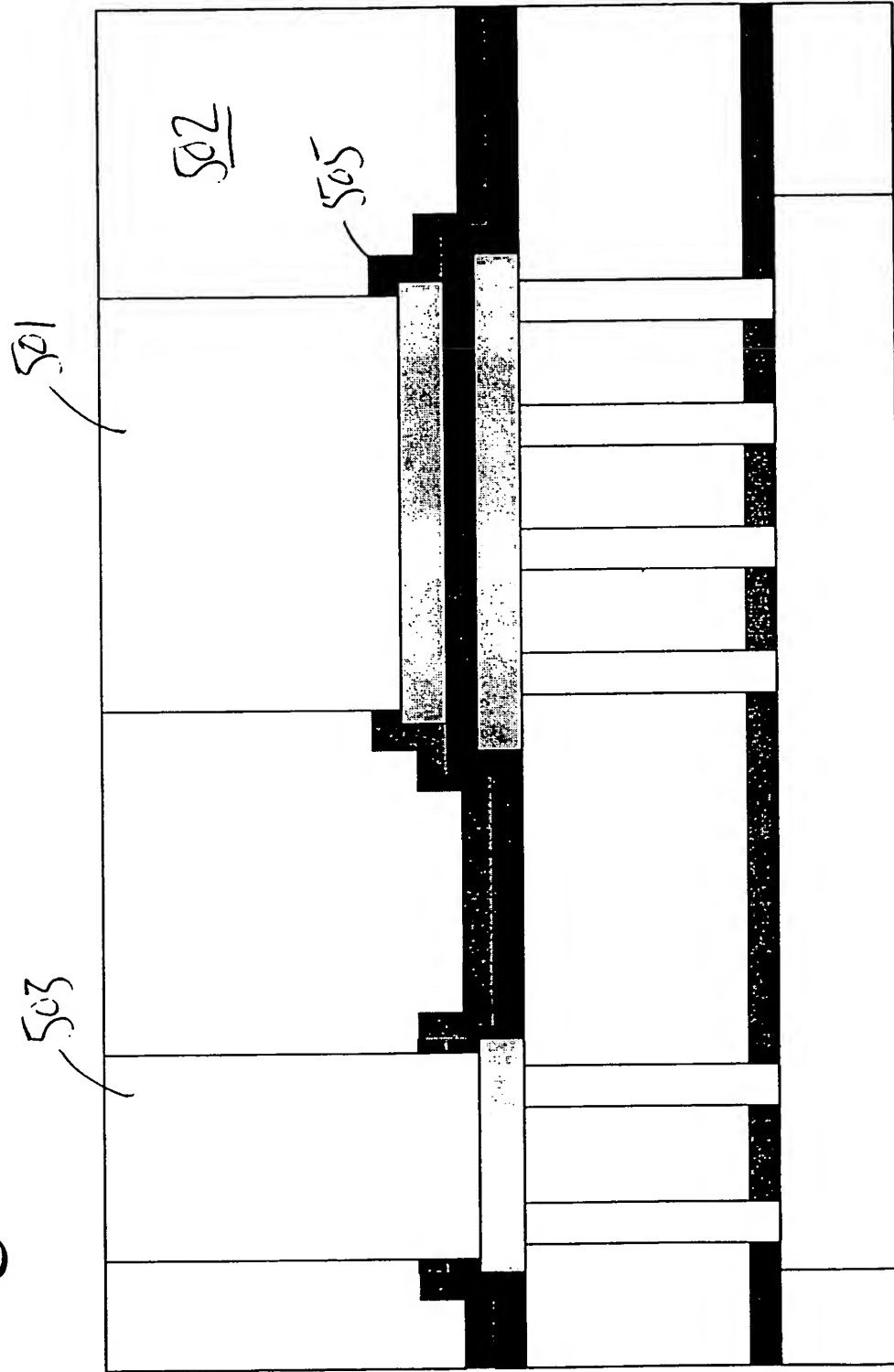


Fig 6

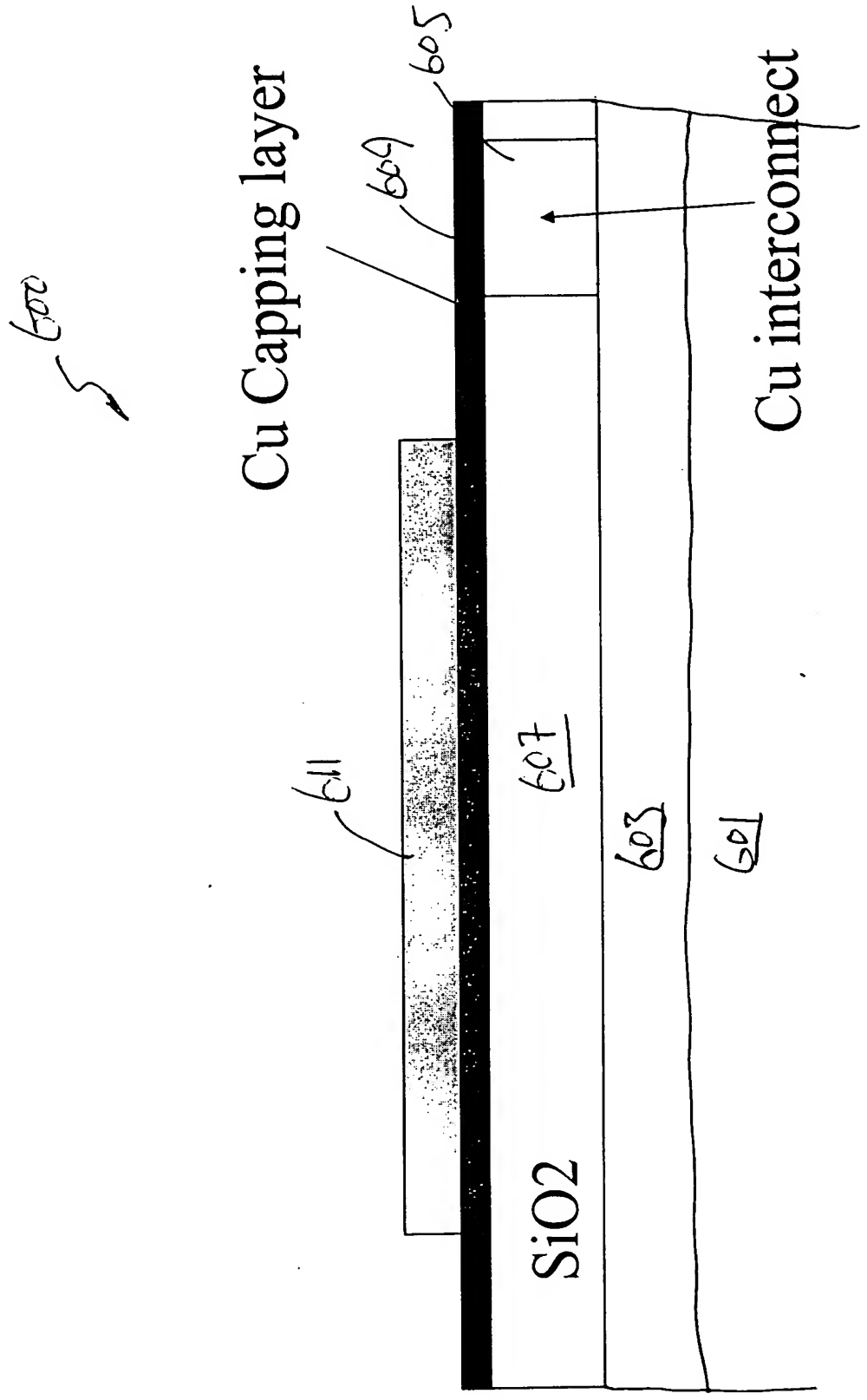


Fig 7

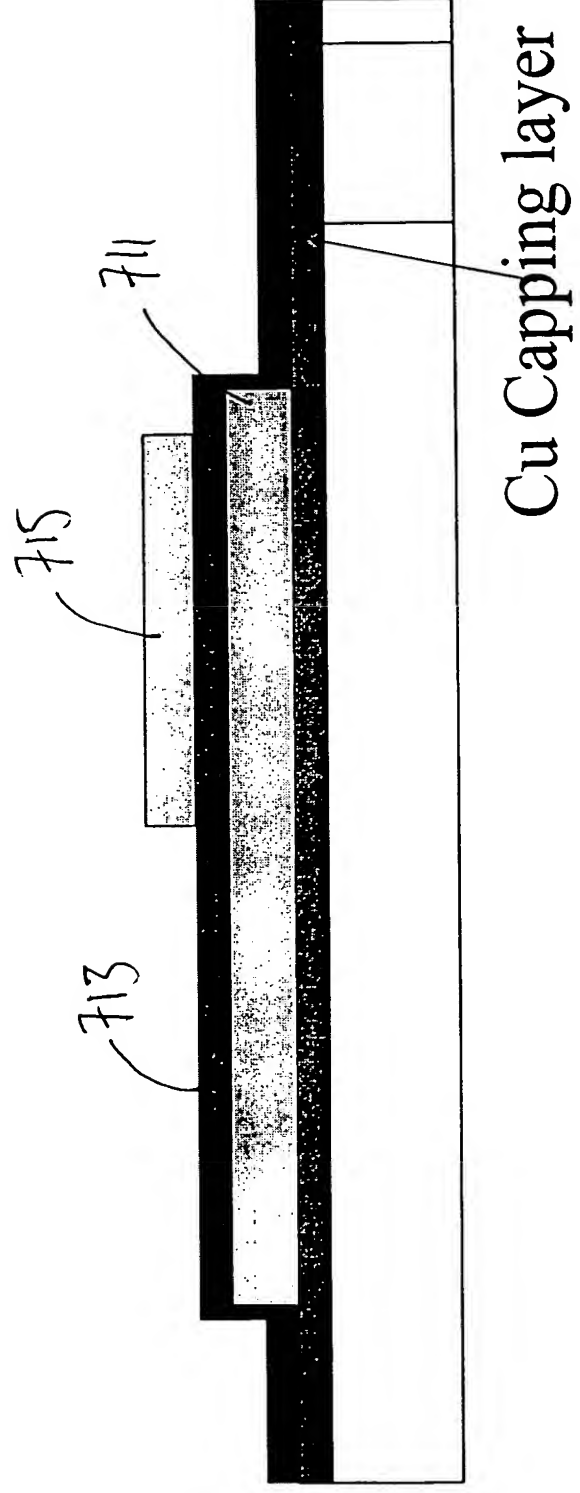


Fig 8

